

# CLEANER PRODUCTION FACTSHEET

## SOLICAR

### BACKGROUND

SOLICAR SAL is one of the major paper-making industries in the region. The mill located in the industrial region of Wadi Chahrour has an area of about 20,000m<sup>2</sup>. It employs 110 persons and exports more than 50% of its production to the Middle East and the Gulf regions. The various paper and board products are made 100% from recycled waste paper. About 50% of the production is test liner, 25% grey board and 25% high pressure impregnation board. Waste paper is mixed with water mainly into a cleaning, a refining then a drying stage.



### EVALUATION STATEMENT FROM SOLICAR

*“Our collaboration with the Lebanese Cleaner Production Centre (LCPC) showed some improvements concerning our energy consumption.*

*It confirmed our technical upgrade plan for implementing energy saving options and installing additional filtration units. It also pointed out the imminent need for insulation of boiler’s incoming and outgoing pipes.*

*SOLICAR recognize the important industry benchmarking data provided by LCPC expert and some relevant activities and idea exchange developed during the workshops.*



Michel GHANEM  
Quality Manager  
SOLICAR S.A.L

### CP OPTION IMPLEMENTED AT SOLICAR

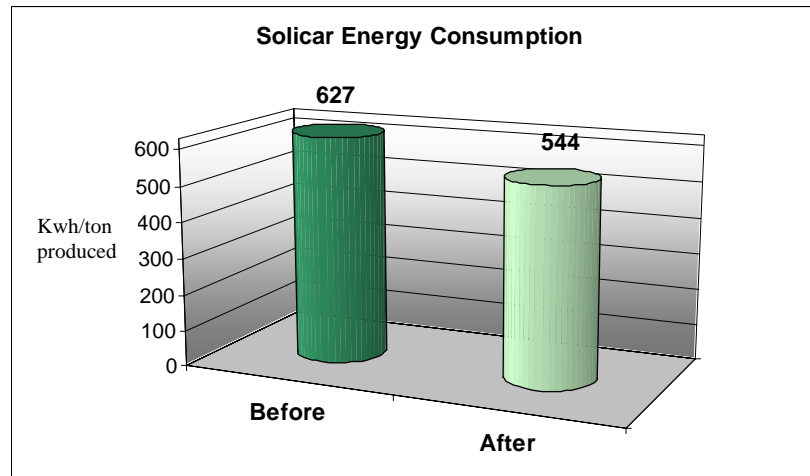
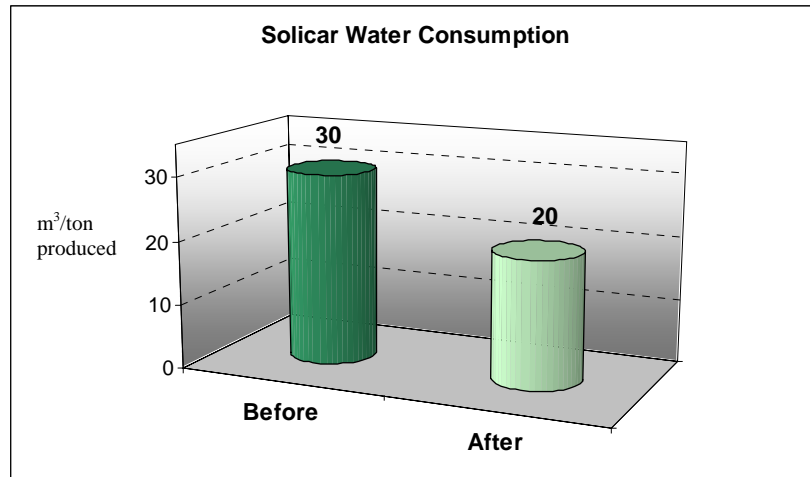
- Installation of the adequate insulation for boiler’s pipes;
- Optimization of the use of refiners;
- Increase in production reducing specific energy and water consumption;
- Improvement of the workers’ awareness and supervision.

### SAVINGS ACHIEVED AT SOLICAR

The installation of the adequate insulation for boiler’s pipe as indicated by LCPC expert **saved 13,312\$/year** at an **investment of 1,000 \$**. The other major options implemented by Solicar reduced energy consumption from 627 to 544 Kwh/ton produced and the water consumption from 30 to 20 m<sup>3</sup>/ton produced.



Graphs showing a decrease of 33.3% in water and 13.3% in energy consumptions per ton produced after the increase in production are presented below:



Steam collectors and network wool glass at Solicar S.A.L. before and after insulation are shown below:



### CONTACTS

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